# An introduction of $Nd_2Fe_{14}B$

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### Neodymium magnet (Nd<sub>2</sub>Fe<sub>14</sub>B) is one of rare-earth-transition-metal (R-TM) systems.

Magnet	В <sub>r</sub> (Т)	H <sub>ci</sub> (kA/m)	<i>BH</i> <sub>max</sub> (kJ/m <sup>3</sup> )	<i>Т</i> <sub>с</sub> (°С)
Nd <sub>2</sub> Fe <sub>14</sub> B	1.0–1.4	750–2000	200–440	310–400
SmCo <sub>5</sub>	0.8–1.1	600–2000	120–200	720
Sm(Co, Fe, Cu, Zr) <sub>7</sub>	0.9–1.15	450–1300	150–240	800

#### Method: melt-spinning or powder metallurgy/Sintering



Performance: powder metallurgy> melt-spinning



The structure is gotten from the neutron diffraction data

Neutron diffraction results for Nd<sub>2</sub>Fe<sub>14</sub>B at 293K

J.F. Herbst, J.J. Croat, F.E. Pinkerton, W.B. Yelon, Journal of Applied Physics **57**, 4086 (1985)



Unit cell of  $Nd_2Fe_{14}B$ P4<sub>2</sub>/mnm space group a =8.80 A, c =12.19 A

Atom	Site	Occupancy	x	у	Z
Nd	f	4	0.266	0.266	0.0
Nd	g	4	0.139	-0.139	0.0
Fe	$k_1$	16	0.224	0.568	0.128
Fe	$k_2$	16	0.039	0.359	0.176
Fe	$\tilde{j}_1$	8	0.097	0.097	0.205
Fe	j <sub>2</sub>	8	0.318	0.318	0.247
Fe	e	4	0.5	0.5	0.113
Fe	С	4	0.0	0.5	0.0
В	g	4	0.368	-0.368	0.0

J.F. Herbst, J.J. Croat, F.E. Pinkerton, W.B. Yelon, Phys. Rev. B 29 (1984) 4176





(a)Projection of the basal plane and first Fe layer  $(z^{-1/6})$  in Nd<sub>2</sub>Fe<sub>14</sub>B. (b) Projection of the first Fe layer and the Fe(j2) atoms (z - 1/4) in Nd<sub>2</sub>Fe<sub>14</sub>B.

The moment arrangement is ferromagnetic, with all Nd and Fe moments parallel to the c axis of the tetragonal cell.

bulk moment of  $35\mu B$  per Nd<sub>2</sub>Fe<sub>14</sub>B unit.

Ku~4.5MJ m<sup>-3</sup>

#### MH curve with vibrating sample magnetometer



hysteresis curves of the fully crystallized ribbons at zero-field (blue) and in an applied field of 90 kOe (black)



Hysteresis curve of the isotropic Nd– Fe–B sintered magnet (T = 300 K).

#### Theoretical coercivity field is 7.65T

*Kesler MS, Jensen BA, etc. Magnetochemistry.* 2019; 5(1):16.

E. A. Perigo, E. Gilbert, A. Michels, Acta Mater. 2015, 87, 142. Theoretical coercivity field is 7.65T Two mean methods to increase the coercivity field

#### reduction of the grain size



Coercivity in dependence on the average grain size for room temperature.

K. Uestener, M. Katter, W. Rodewald, IEEE Trans. Magn. 42 (2006) 2897–2899.

#### grain boundary diffusion process



Demagnetization curves of untreated and GBDP samples

H. Sepehri-Amin, T. Ohkubo, K. Hono, Acta Mater. 61 (2013) 1982–1990.

## Conclusion

 $Nd_2Fe_{14}B$  has saturation magnetization ( $\mu_0Ms = 1T^2T$ ) and high magnetocrystalline anisotropy (Ku<sup>2</sup>4.5MJ m<sup>-3</sup>).

anisotropic Nd<sub>2</sub>Fe<sub>14</sub>B sintered magnets exhibit the highest energy product (higher than 474 kJ m<sup>-3</sup>) of all the permanent magnetic materials.

The coercivity field is far from the theoretical value (7.65T) which is still under investigation.

The goal of our magnet program is to get a magnet comparable to  $Nd_2Fe_{14}B$ .