

Vacuum Technology II: Kinetic & Entrapment Pumping

Corbyn Mellinger

Xu Group Meeting

May 11, 2018

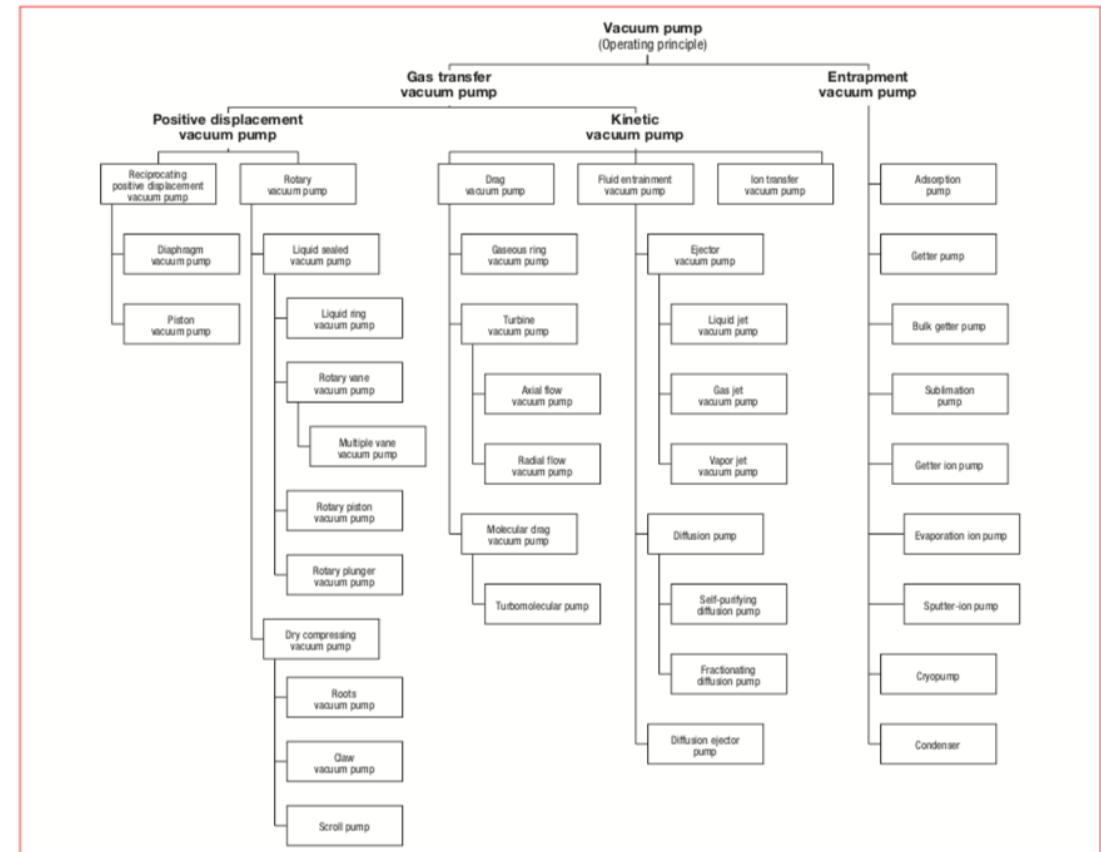
Classification of Pumping Mechanisms

- Lots of mechanisms to consider!
- Main mechanisms:

- Periodic change of chamber volume
- Direct gas without change of chamber volume
- Diffusion into a jet vapor
- Condensation of gasses
- Absorption to surfaces

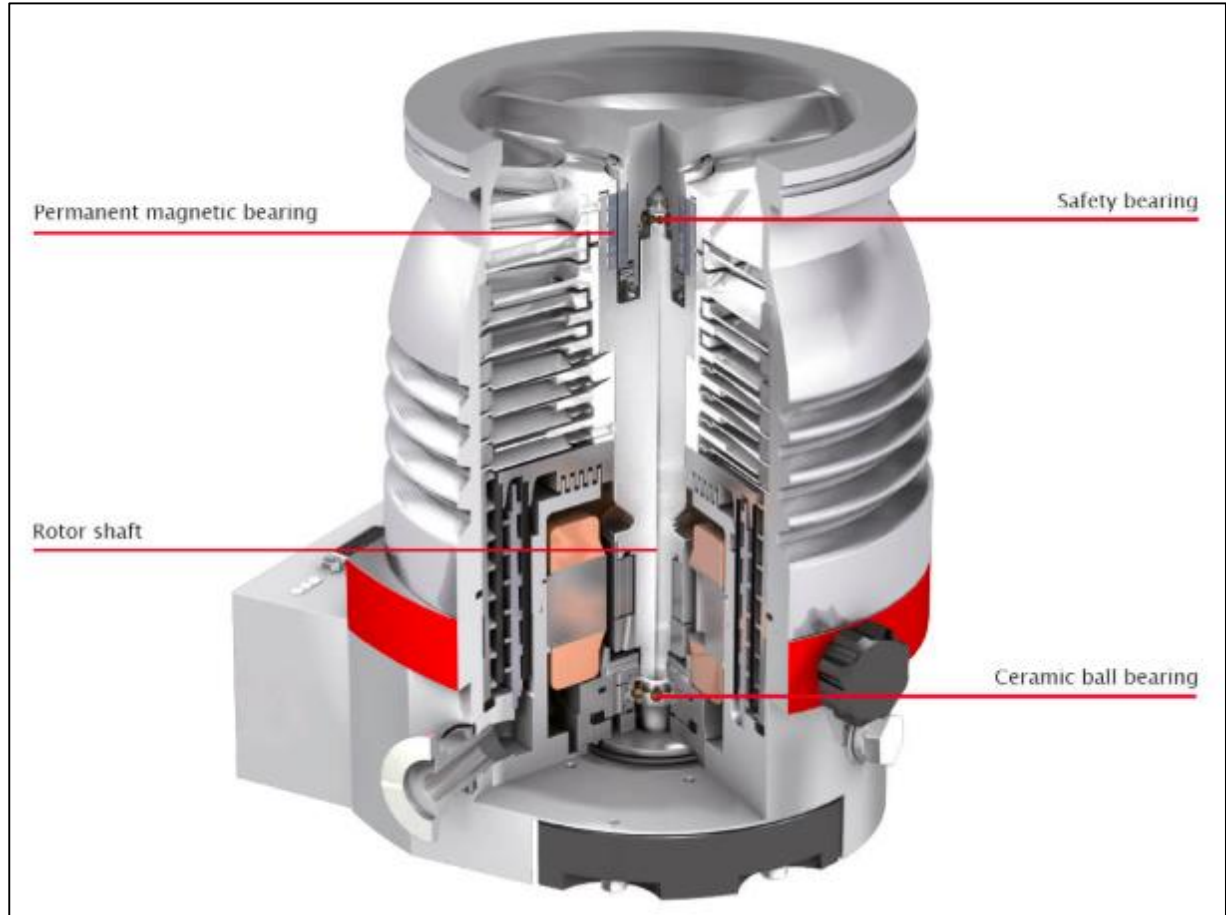
Last time:

This time:

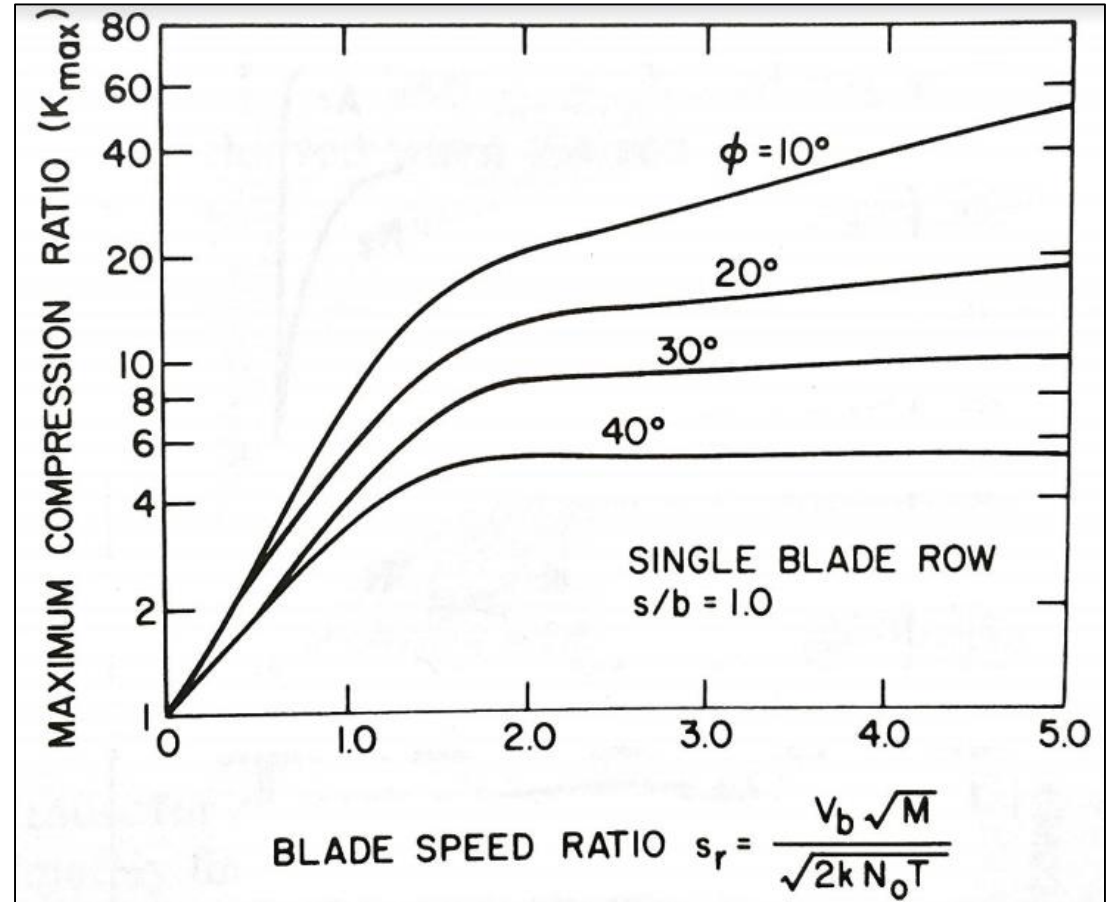
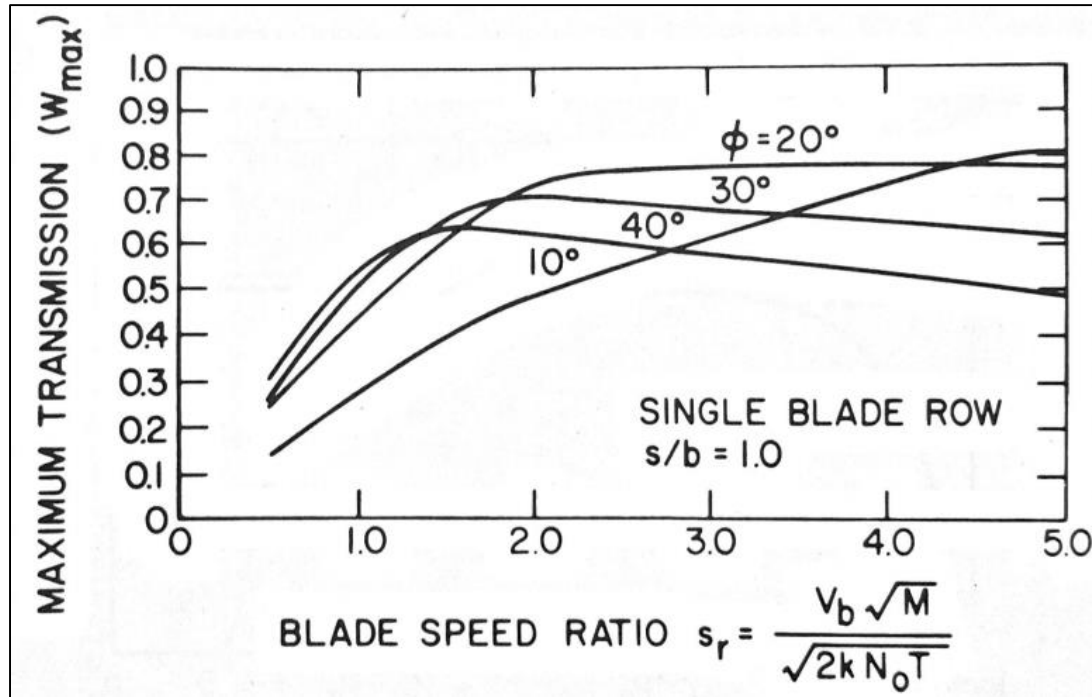


Turbomolecular Pumping

- Turbine-like blades physically "strike" gas molecules (oil free)
- Maximum compression:
 - $K_{max} \propto \exp\left(\frac{v_b \sqrt{M}}{\sqrt{2k_B N_0 T}}\right)$
- Bearings (steel or ceramic) for rotors
- Magnetic levitation used for some systems
 - Hybrid: bearing and levitation systems
- Ultimate pressure: $\sim 10^{-10}$ Torr

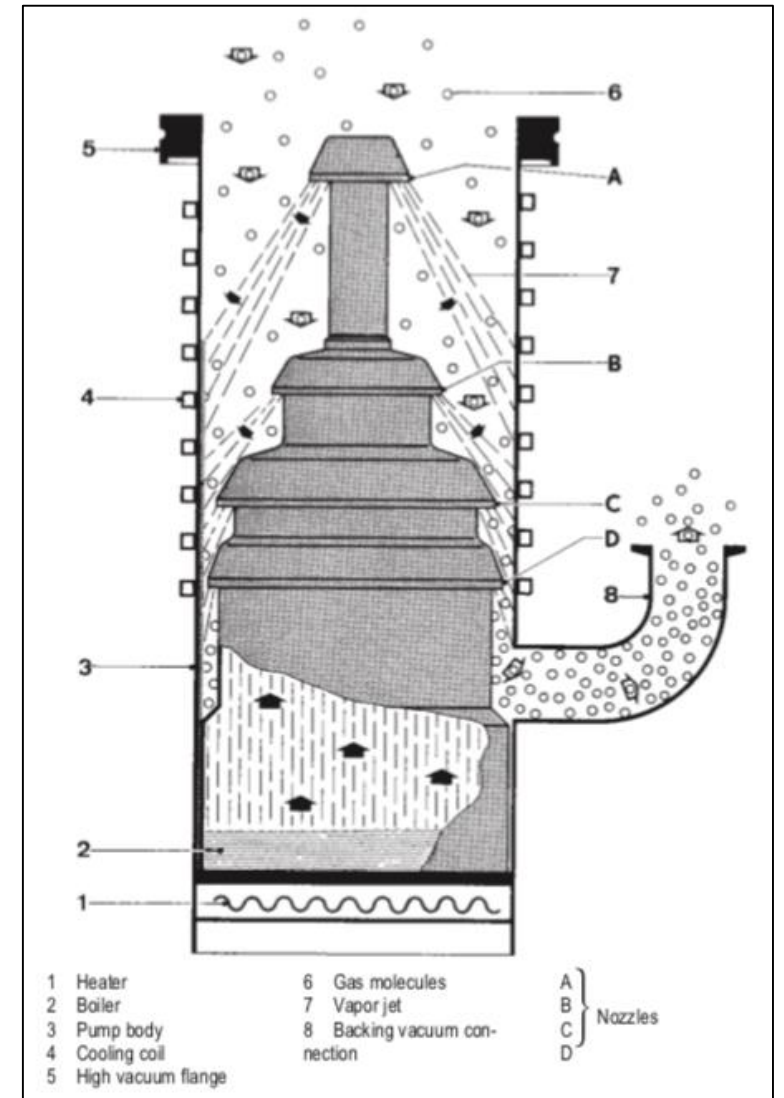


Turbomolecular Pumping



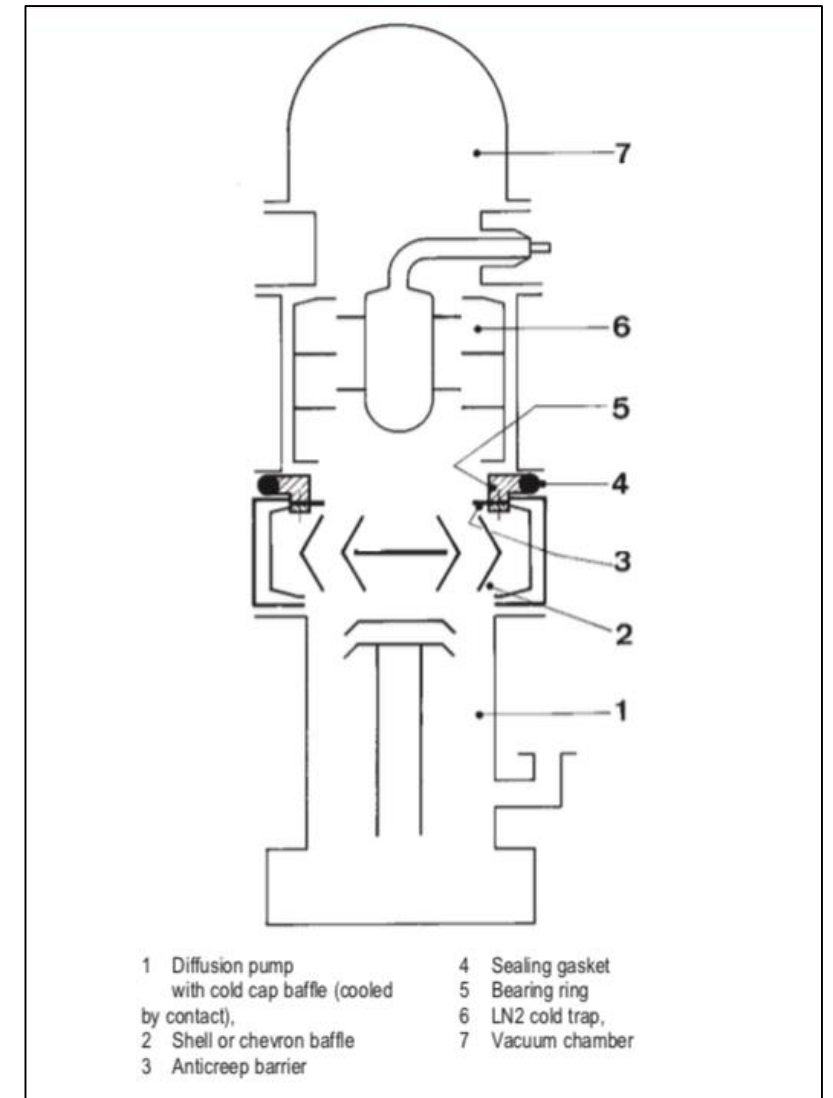
Diffusion Pumping

- Jet of liquid shot at high speed from nozzle
 - Physically impinge on molecules
 - Gasses diffuse into stream and are removed from system
- Water jet (~ 10 Torr), vapor jet ($\sim 10^{-3}$ Torr), oil jet ($\sim 10^{-10}$ Torr)
- Pump walls chilled to condense jet and prevent backflow of oil
 - Oil degassed before repumping



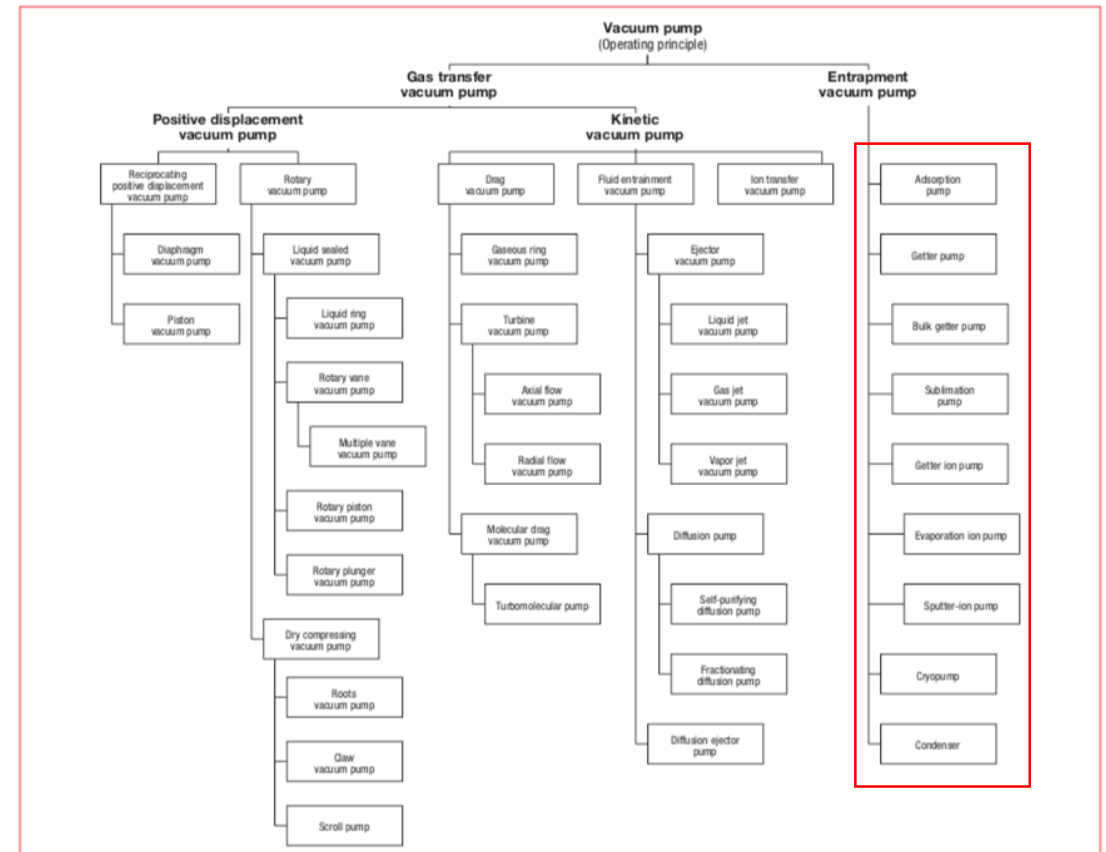
Diffusion Pumping

- Hydrocarbon contamination from oil hard to control
 - Control geometry of jet and pump body to minimize contamination
 - Efficient condensation & removal of oil at pump body
 - Use of (cooled) baffles to block backstreaming (reduction in pumping efficiency)
- Critical forepressure ~ 500 mTorr



Entrapment Pumping

- Principle: force gasses to react chemically or via phase change to remove them from the volume
- Several subclasses:
 - Adsorption (sublimation)
 - Sputter-ion
 - Cryogenic



Adsorption Pumping

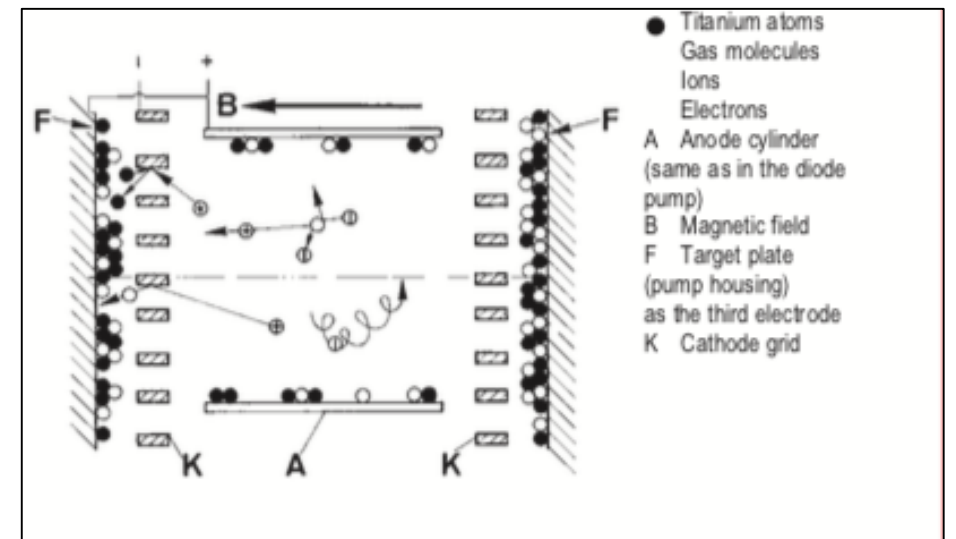
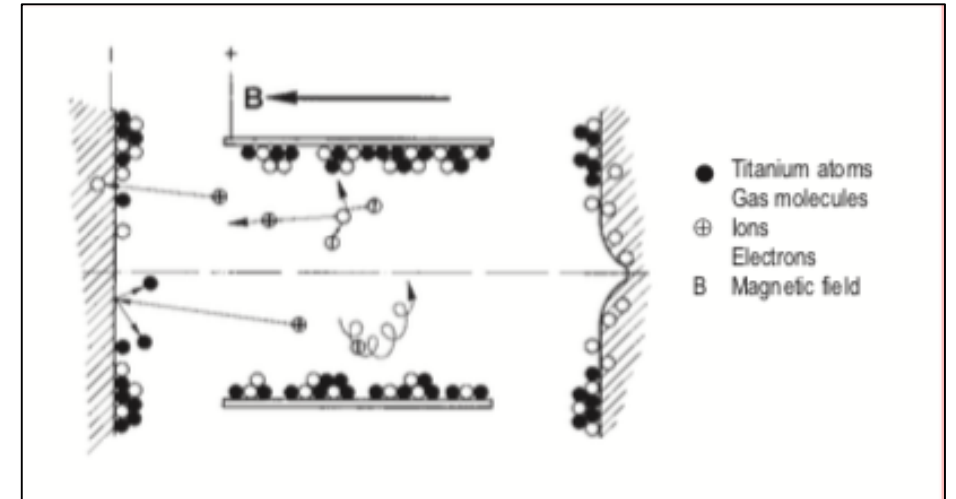
- Gasses adsorbed to chilled, porous materials
 - e.g. Zeolite 13X: pore size $\sim 13 \text{ \AA}$
- Gasses removed depend on molecule size (Zeolite misses H, He, Ne)
- Material able to be regenerated
 - Heat to RT and exhaust trapped gas
 - Heat to $\sim 200^\circ\text{C}$ to remove more gasses and to dry

Getter Pumping

- Getter material (e.g. Ti) reacts with gas to form stable compound
- Heating filament re-evaporates Ti over used layer
- Non-evaporable Getter pumps: films reacts \rightarrow diffusion through bulk

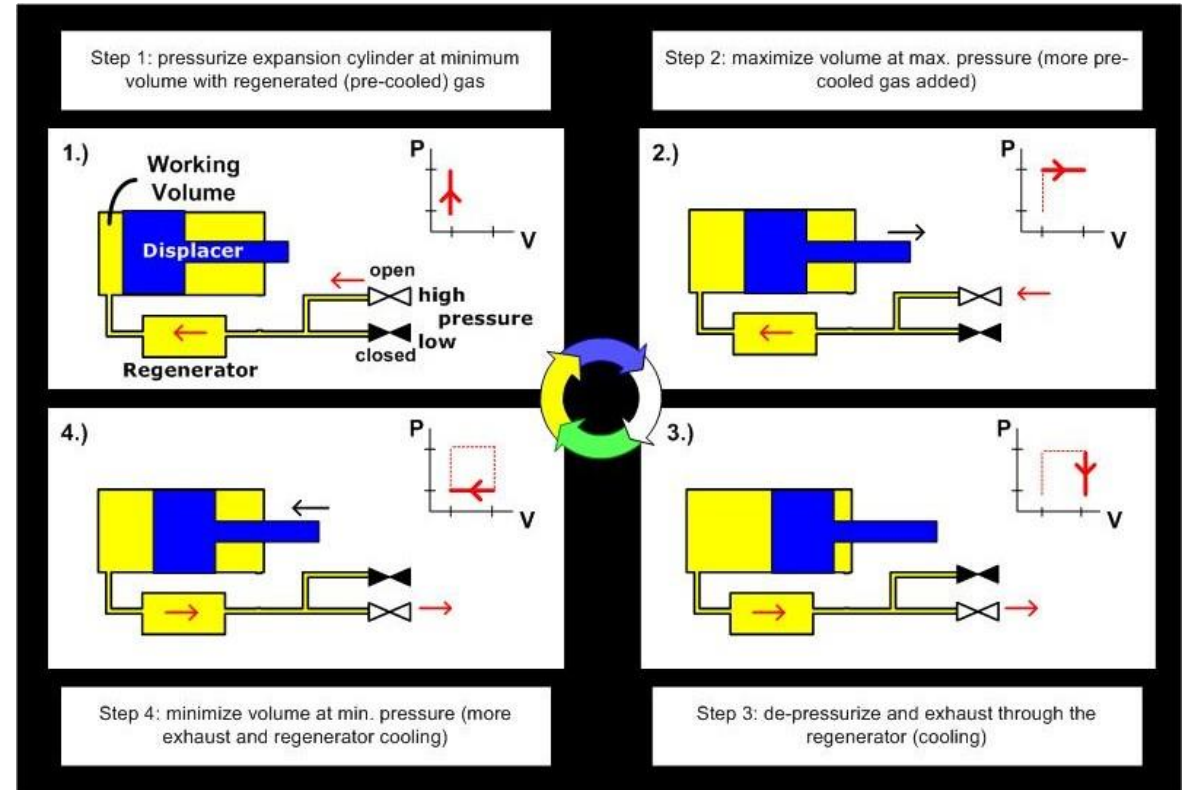
Sputter-Ion Pumping

- Gas ionizes from electron plasma and is trapped
 - Active gas: getter on anode, ion burial in cathode
 - H₂: bulk reaction with cathodes; damage over time
 - Nobles: ion implantation in cathodes
 - Triode configuration increases efficiency
- Ultimate pressure: 10⁻⁶ – 10⁻¹⁰ Torr



Cryopumping

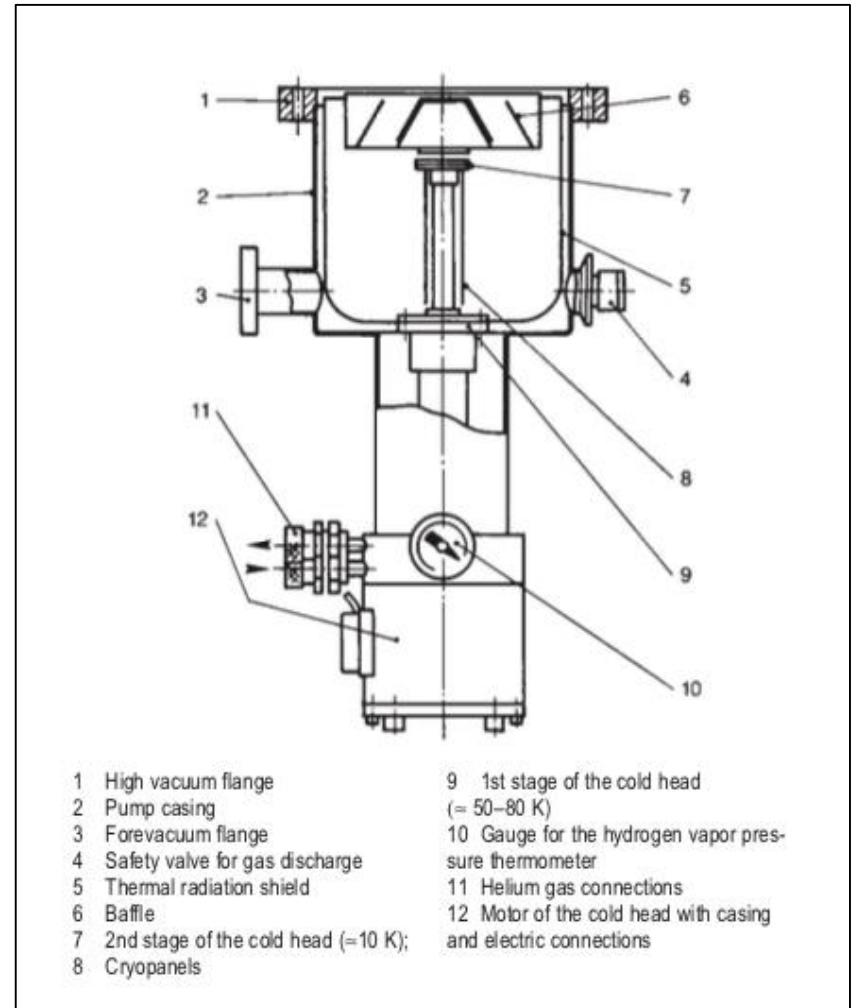
- Gasses cooled by LN_2 , LHe & removed from volume
- Most common is refrigerator cryopumping
 - Cold head process (with refrigerant) achieves cooling



Gifford-McMahon Cycle

Cryopumping

- Multistage cold head traps different gasses
 - Baffle to 50K (H₂O, CO₂)
 - Cryopanel to 10K (N₂, O₂, Ar)
 - Cryosorption panel captures remaining H₂, He, Ne
- Ultimate pressure: $\sim 10^{-10}$ Torr



Next time: Measuring the vacuum

Thank you